

IMPORTANT
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 - Ensure all post are vertical and plum.
 - Double check that the post measurements are correct at both the top and cow stand.
 - 1.5% Slope = 1 IN 66.67
 - 2.5% Slope = 1 IN 40

NOTE:
 Production of parlour cannot commence until the drawings are confirmed

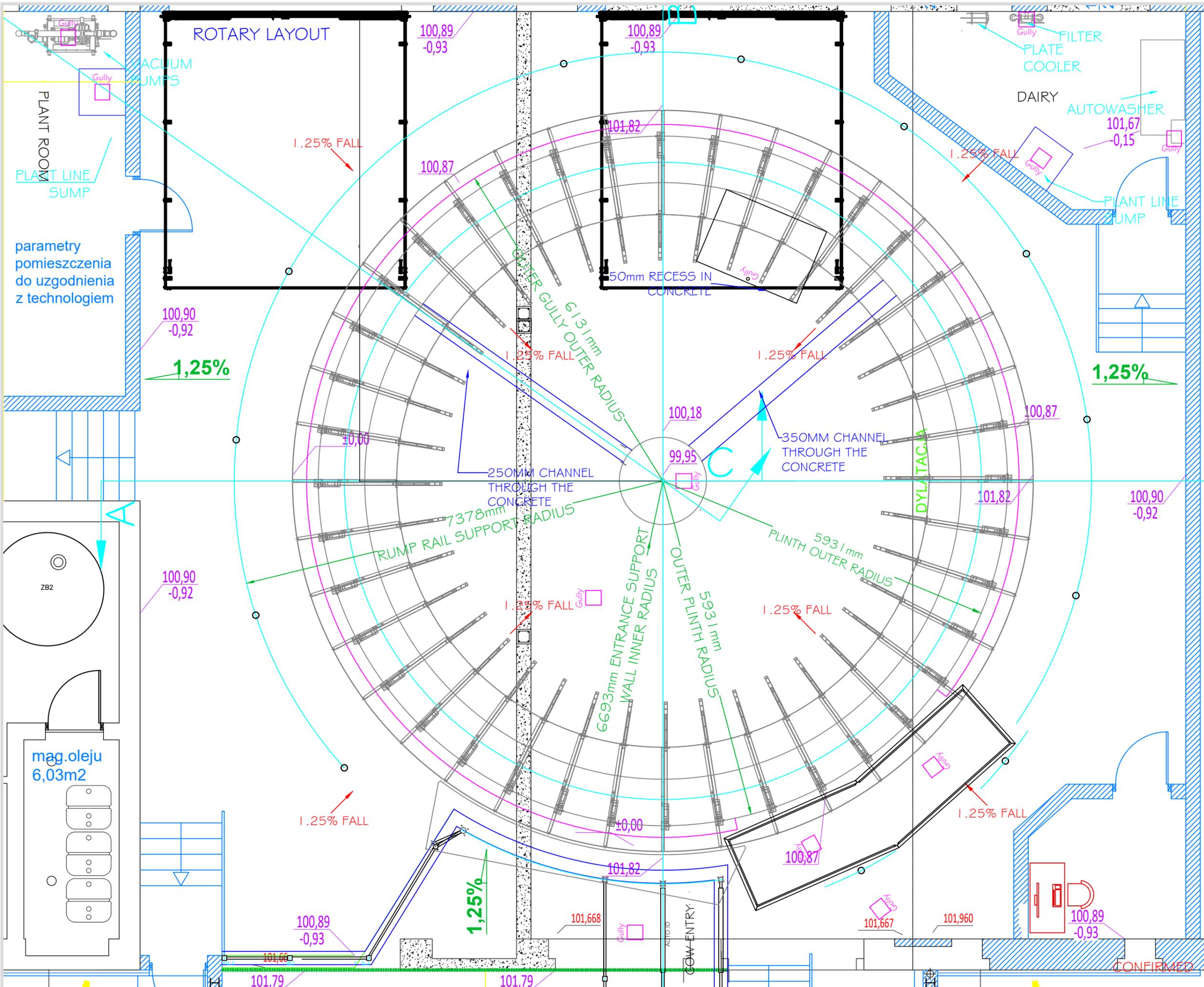
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Zolednica

Country: Poland	
Dealer or Sales Rep: Dairymaster BV	
Drawing Number: PD00-001065-000.dwg	Rev: R1
Sht No: 1	
Drawn By: Pdraig Harty	
Sales Order #: 72495	
No Units: 40	
Parlour Type: Swiftflo Revolver - Anti Clockwise	

- istniejąca śc
- projektowan
- ściany przez
- istniejący rus
- projektowan
- istniejące wy
- projektowan
- 101.82/ projektowan
- 101.67/ istniejące rzi

CONFIRMED



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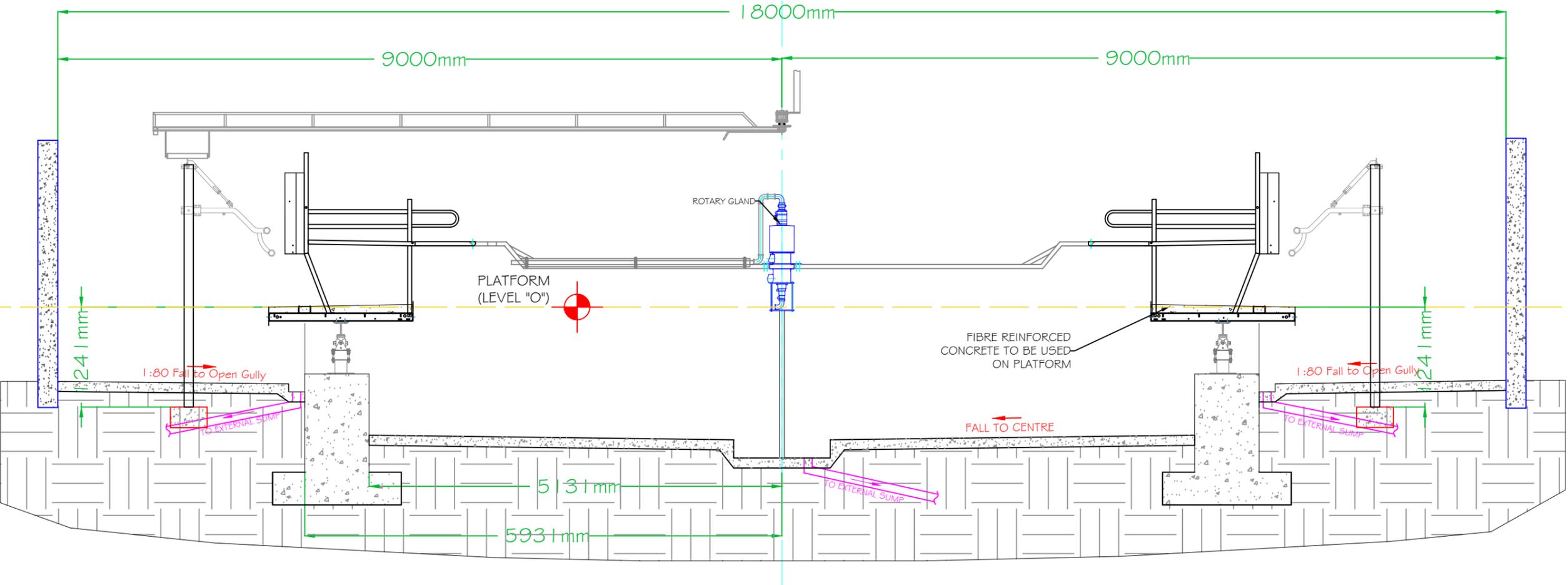
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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 2
Drawn By: Pdraig Harty	
Sales Order #: 72495	
No Units: 40	
Parlour Type: Swiftflo Revolver - Anti Clockwise	

CROSS SECTION A-A

- IMPORTANT:**
1. ROTARY TABLE, ENTRY BRIDGE & ALL STALLWORK MUST BE INSTALLED BY DAIRYMASTER BEFORE THE ENTRY BRIDGE FINISHED FLOOR IS LAID.
 2. FIBRE REINFORCED CONCRETE TO BE USED IN PLINTH & ENTRY DECK.



NOTE: ALL STRUCTURAL DETAILS, INCLUDING FOUNDATION SIZE AND DEPTH MUST BE DETERMINED BY A QUALIFIED ENGINEER

CROSS SECTION A-A

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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 3
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Drawn By: Pdraig Harty

Sales Order #: 72495

No Units: 40

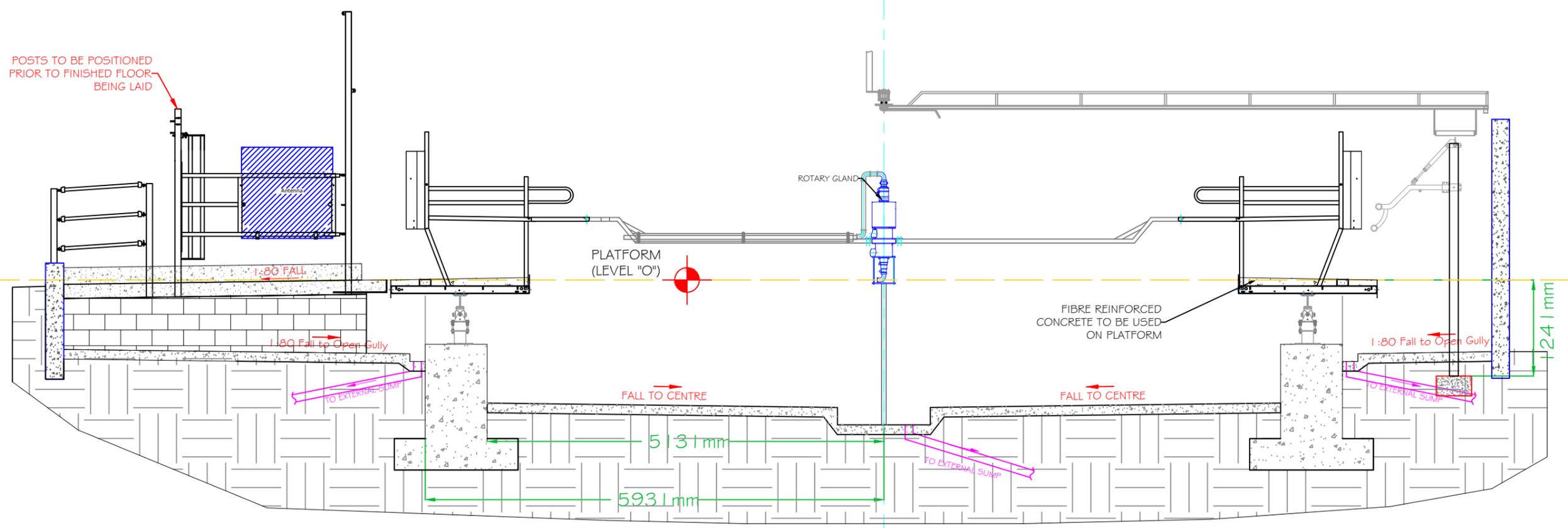
Parlour Type:

Swiftflo Revolver - Anti Clockwise

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CROSS SECTION B-B

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CROSS SECTION B-B

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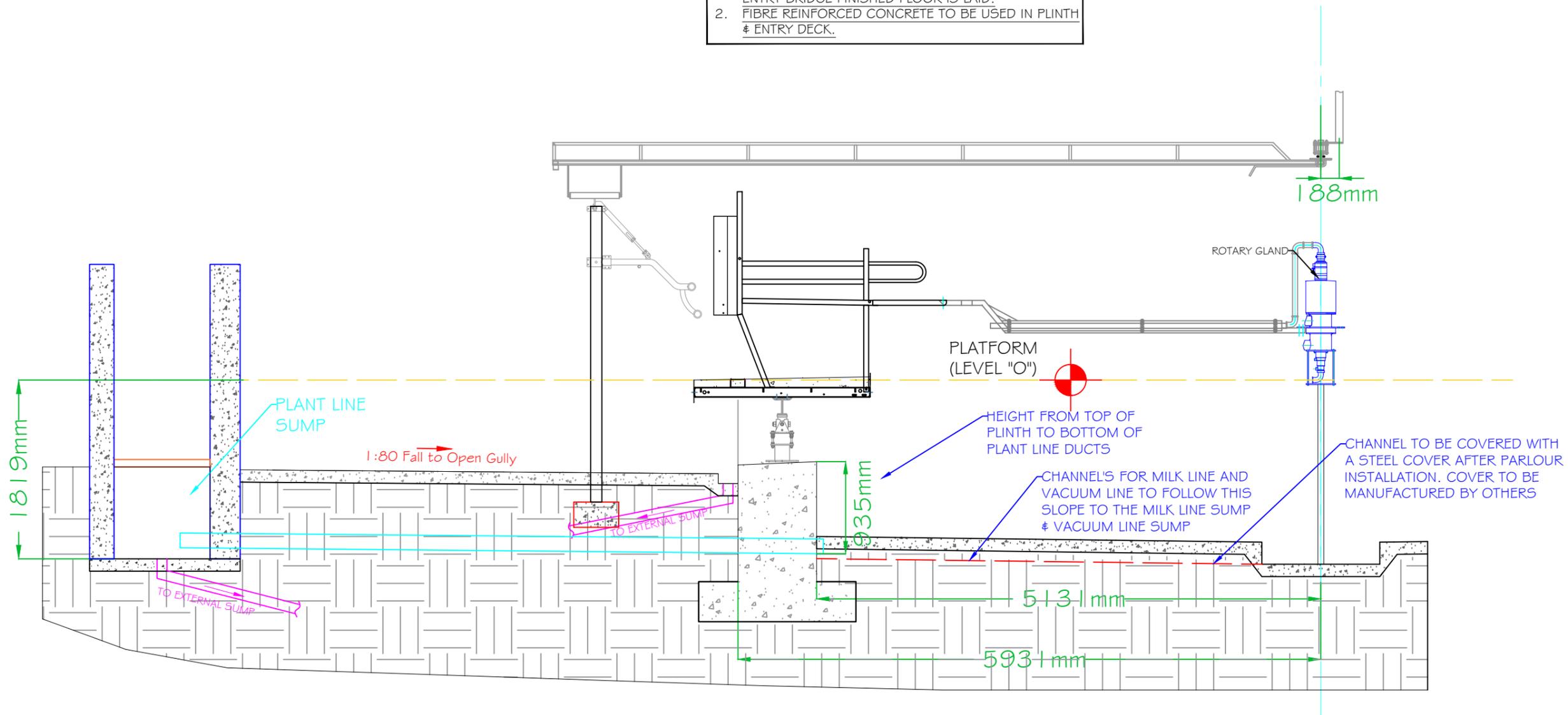
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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 4
Drawn By: Pdraig Harty	
Sales Order #: 72495	
No Units: 40	
Parlour Type: Swiftflo Revolver - Anti Clockwise	

CROSS SECTION C-C

- IMPORTANT:**
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CROSS SECTION C-C

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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 5
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Drawn By: Pdraig Harty

Sales Order #: 72495

No Units: 40

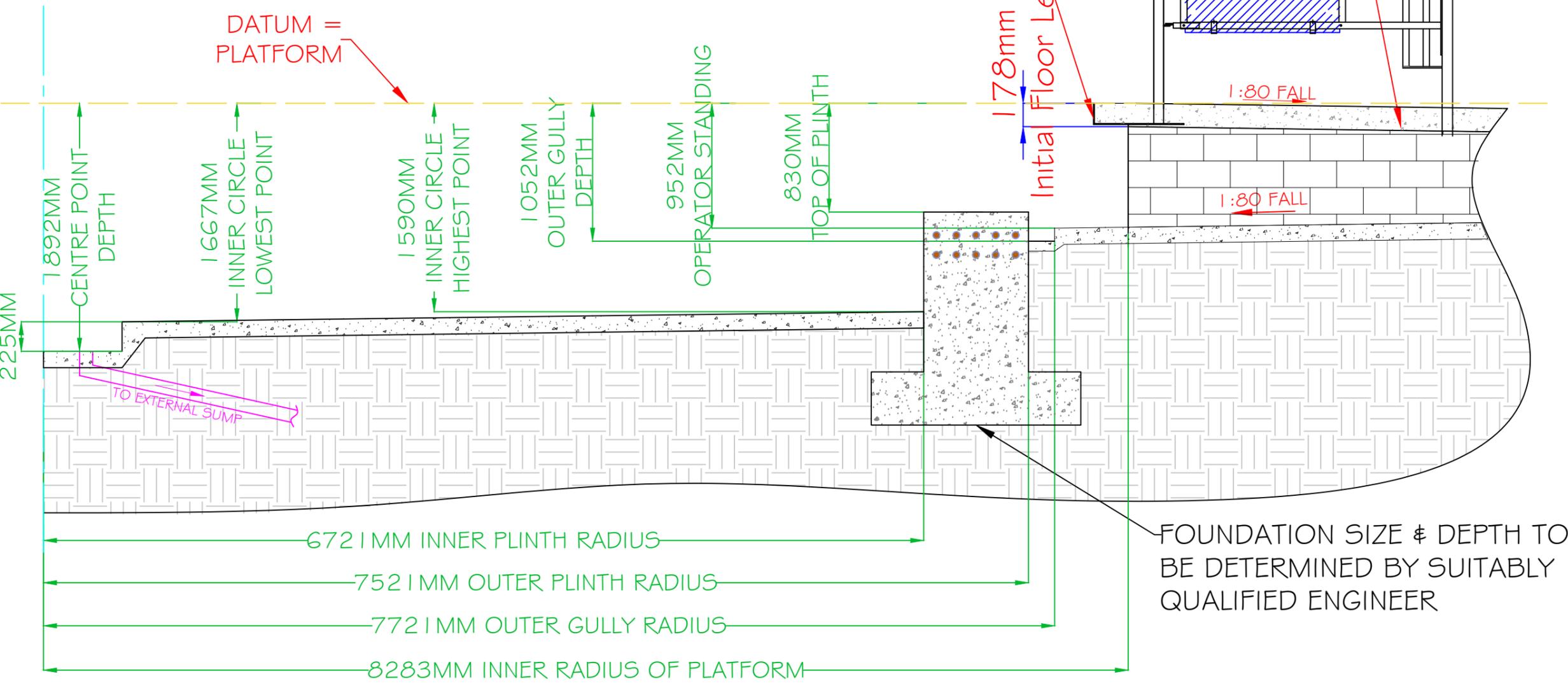
Parlour Type:

Swiftflo Revolver - Anti Clockwise

CONCRETE LEVELS

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NOTE: ALL STRUCTURAL DETAILS, INCLUDING FOUNDATION SIZE AND DEPTH MUST BE DETERMINED BY A QUALIFIED ENGINEER



POSTS TO BE POSITIONED PRIOR TO FINISHED FLOOR BEING LAID

FINISHED FLOOR LEVEL TO BE POURED AFTER KERBING AND ENTRY FRAME HAS BEEN INSTALLED

ENTRANCE / EXIT BRIDGE TO BE INSTALLED PRIOR TO FINISHED FLOOR BEING LAID

CONCRETE LEVELS

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Rev: R1
 Sht No: 6

Drawn By: Pdraig Harty

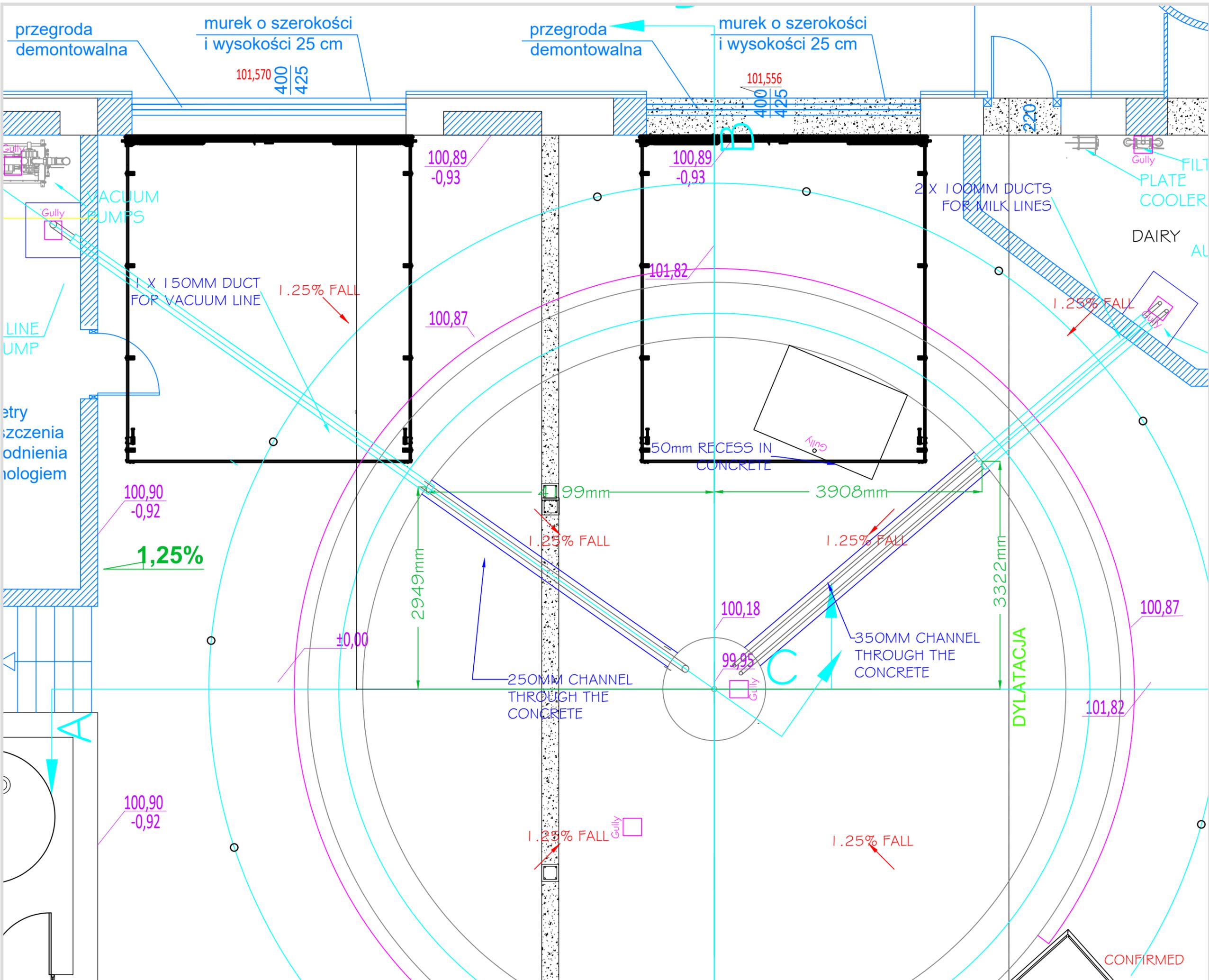
Sales Order #: 72495

No Units: 40

Parlour Type:

Swiftflo Revolver - Anti Clockwise

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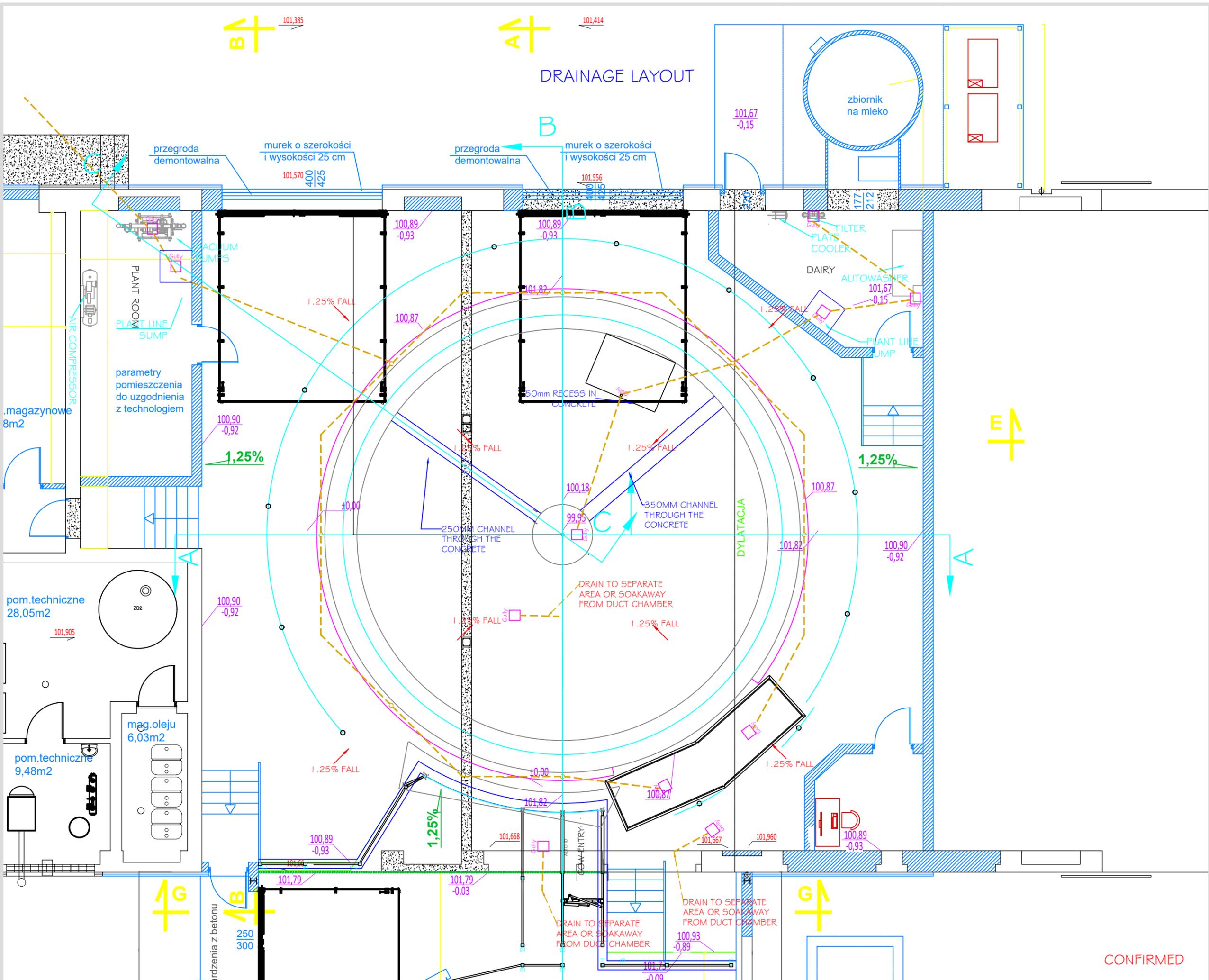
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Country: Poland	
Dealer or Sales Rep: Dairymaster BV	
Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 8
Drawn By: Pdraig Harty	
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No Units: 40	
Parlour Type: Swiftflo Revolver - Anti Clockwise	

B+

A+

DRAINAGE LAYOUT



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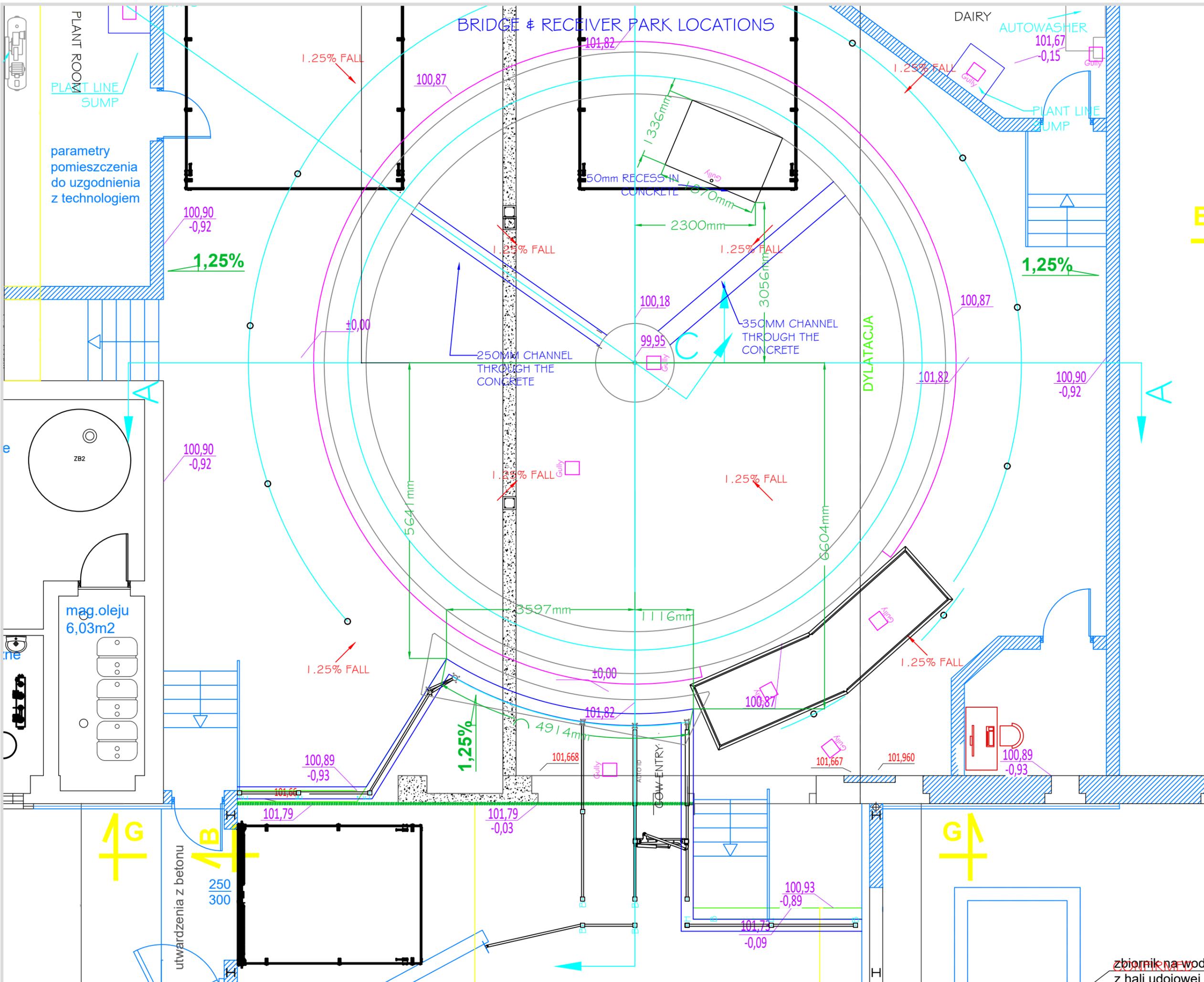
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Drawn By: Pdraig Harty	
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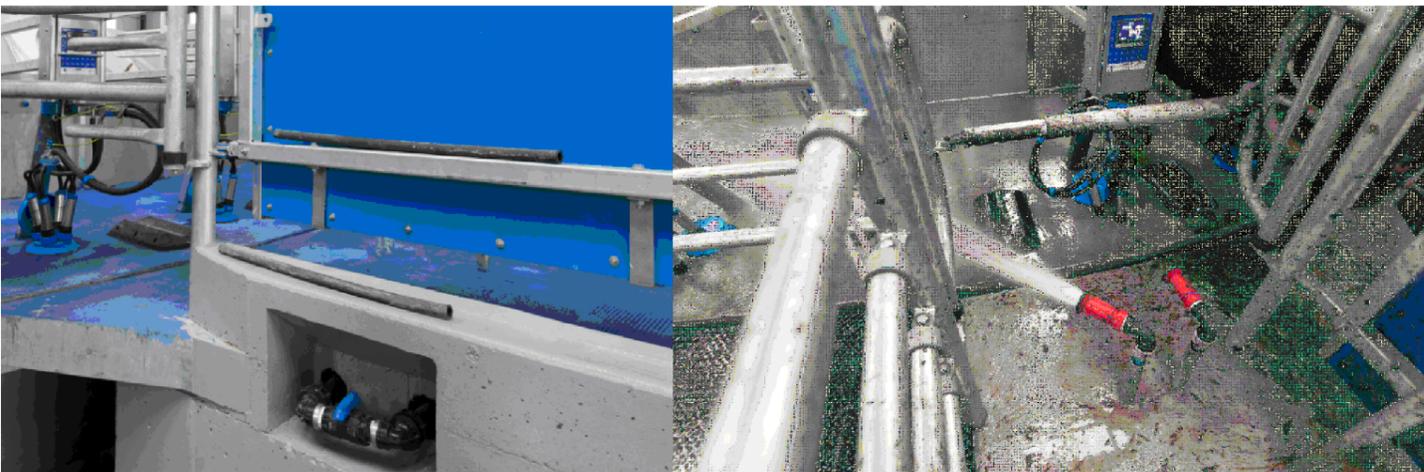
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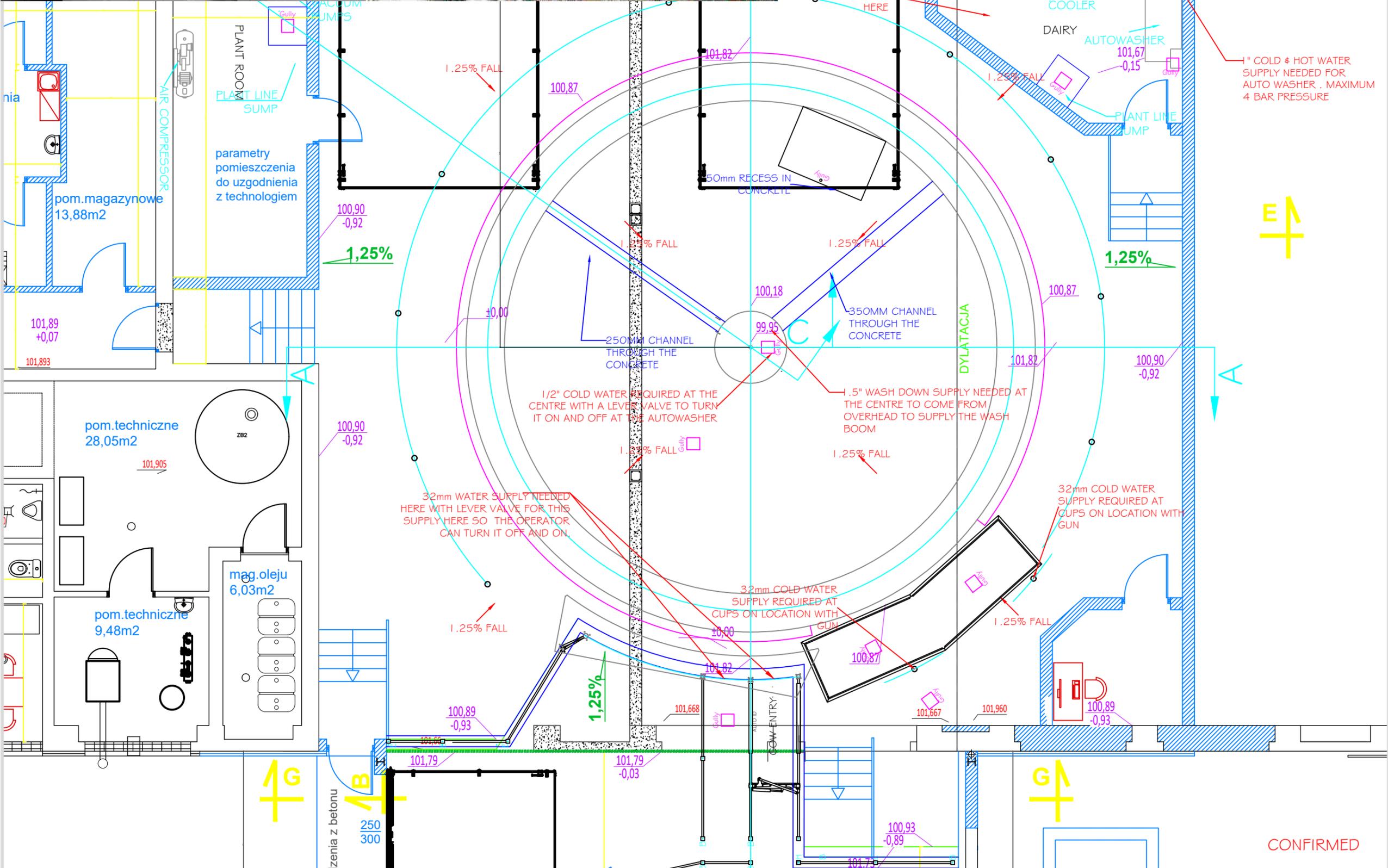
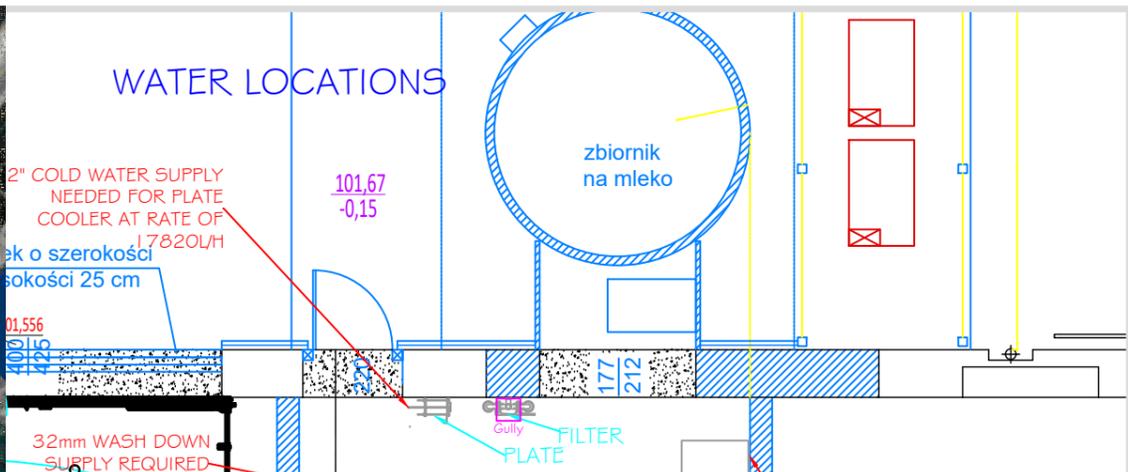
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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 10
Drawn By: Pdraig Harty	
Sales Order #: 72495	
No Units: 40	
Parlour Type: Swiftflo Revolver - Anti Clockwise	

zbiornik na wodę z hali udojowej or



WATER LOCATIONS



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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 11
Drawn By: Pdraig Harty	
Sales Order #: 72495	
No Units: 40	
Parlour Type: Swiftflo Revolver - Anti Clockwise	

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350mm RECESS IN CONCRETE

WASH BOOM SUPPORT LOCATION

1.25% FALL

100,18

350MM CHANNEL THROUGH THE CONCRETE

DYLATACJA

101,82

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Drawn By: Pdraig Harty

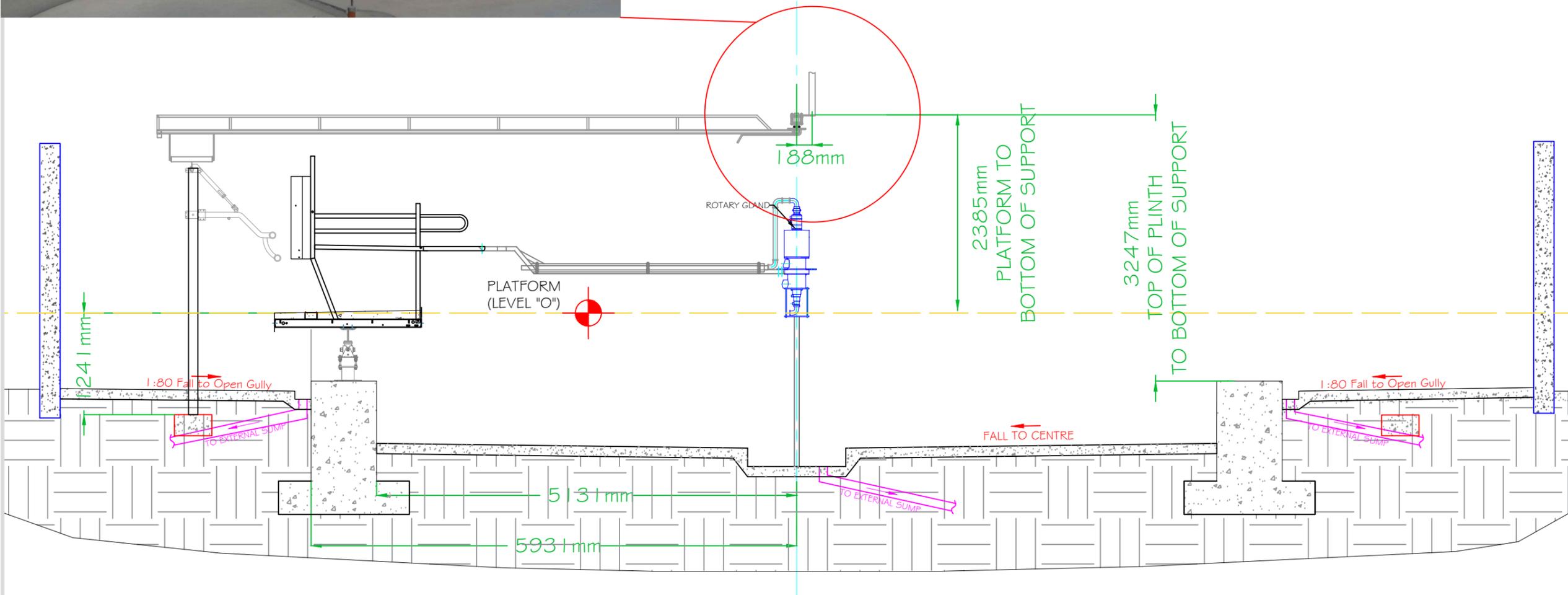
Sales Order #: 72495

No Units: 40

Parlour Type:
Swiftflo Revolver - Anti Clockwise



WASH BOOM SUPPORT CROSS SECTION



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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 13
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Drawn By: Pdraig Harty

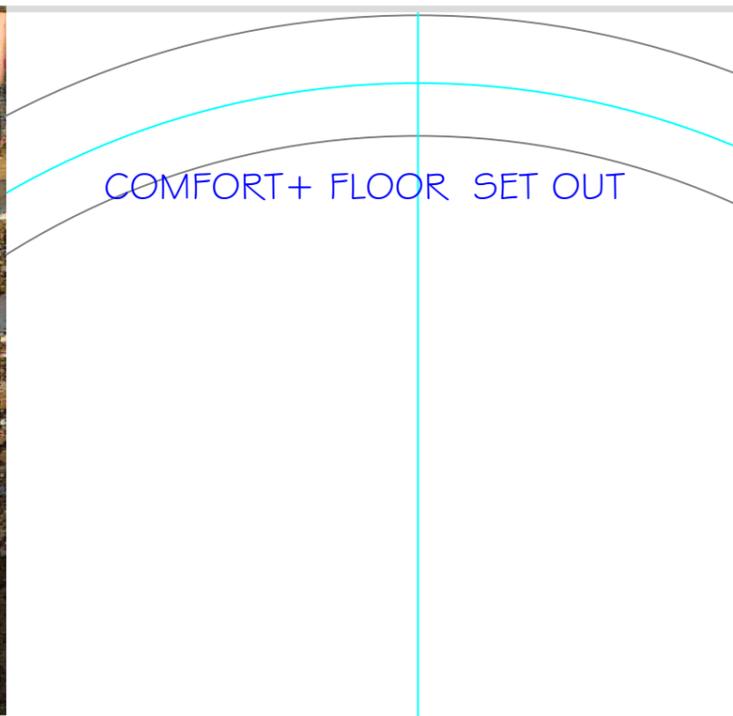
Sales Order #: 72495

No Units: 40

Parlour Type:

Swiftflo Revolver - Anti Clockwise

CONFIRMED



IMPORTANT
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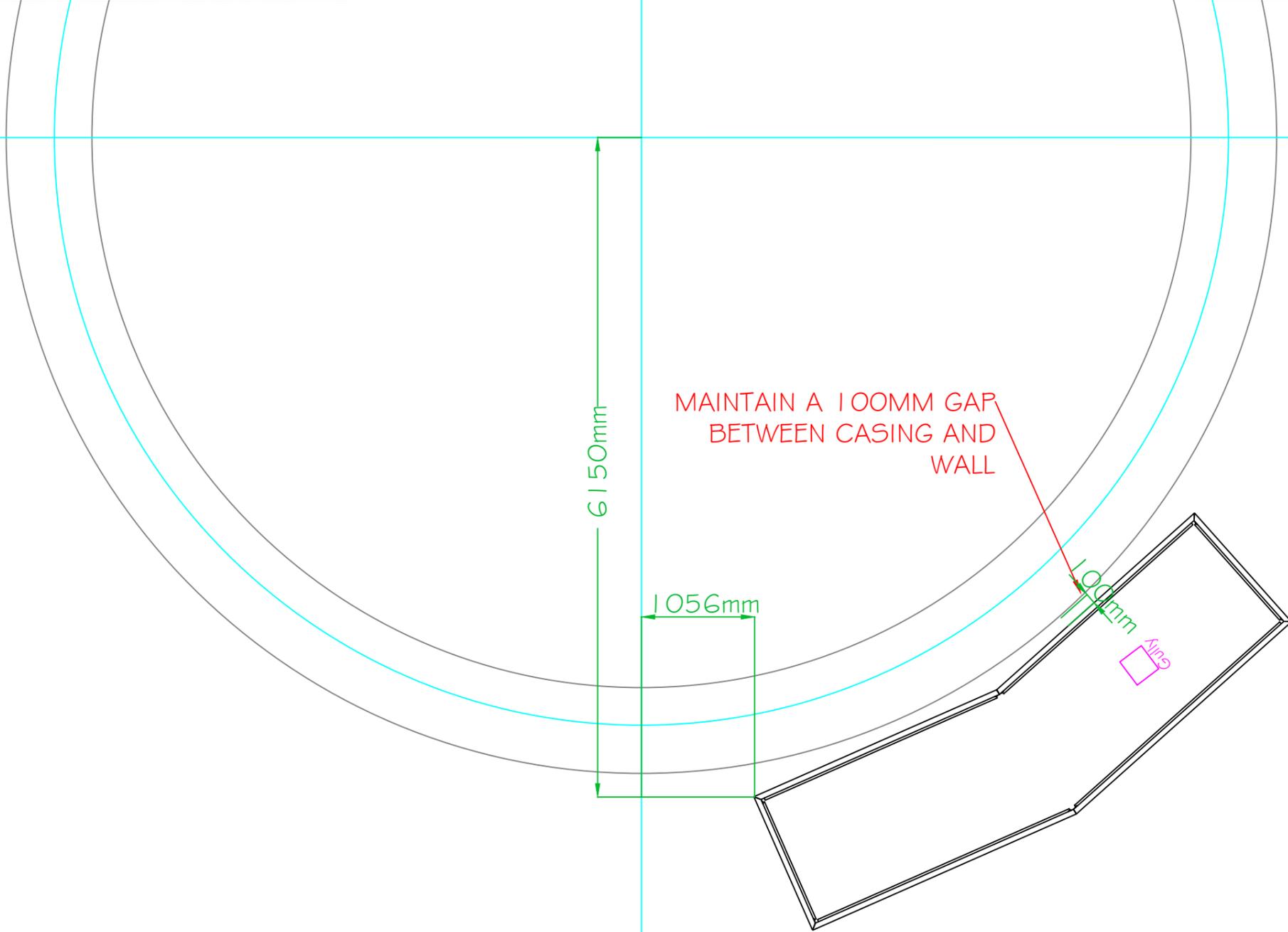
These plans are furnished as one example of a milking system. The system depicted may not be the most efficient or economical for you. Dairymaster makes no representation of or warranties, expressed or implied as to the efficiency of the system depicted in these plans or its appropriateness for use in your dairy business.

It is your responsibility to conduct a safety risk assessment & ensure safe systems of work on this facility both during construction & operation. These drawings may be only used for locating equipment for installation, all structural design, equipotential bonding and other functional requirements shall be the responsibility of the client.

Dairymaster accepts no responsibility for errors and omissions.

- NOTES:**
- Do not scale.
 - Drainage and gullies in parlour, wash room and dairy to be positioned and installed by builder.
 - Ensure all post are vertical and plum.
 - Double check that the post measurements are correct at both the top and cow stand.
 - 1.5% Slope = 1 IN 66.67
 - 2.5% Slope = 1 IN 40

NOTE:
 Production of parlour cannot commence until the drawings are confirmed



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Zolednica

Country: Poland

Dealer or Sales Rep:
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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 14
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Drawn By: Pdraig Harty

Sales Order #: 72495

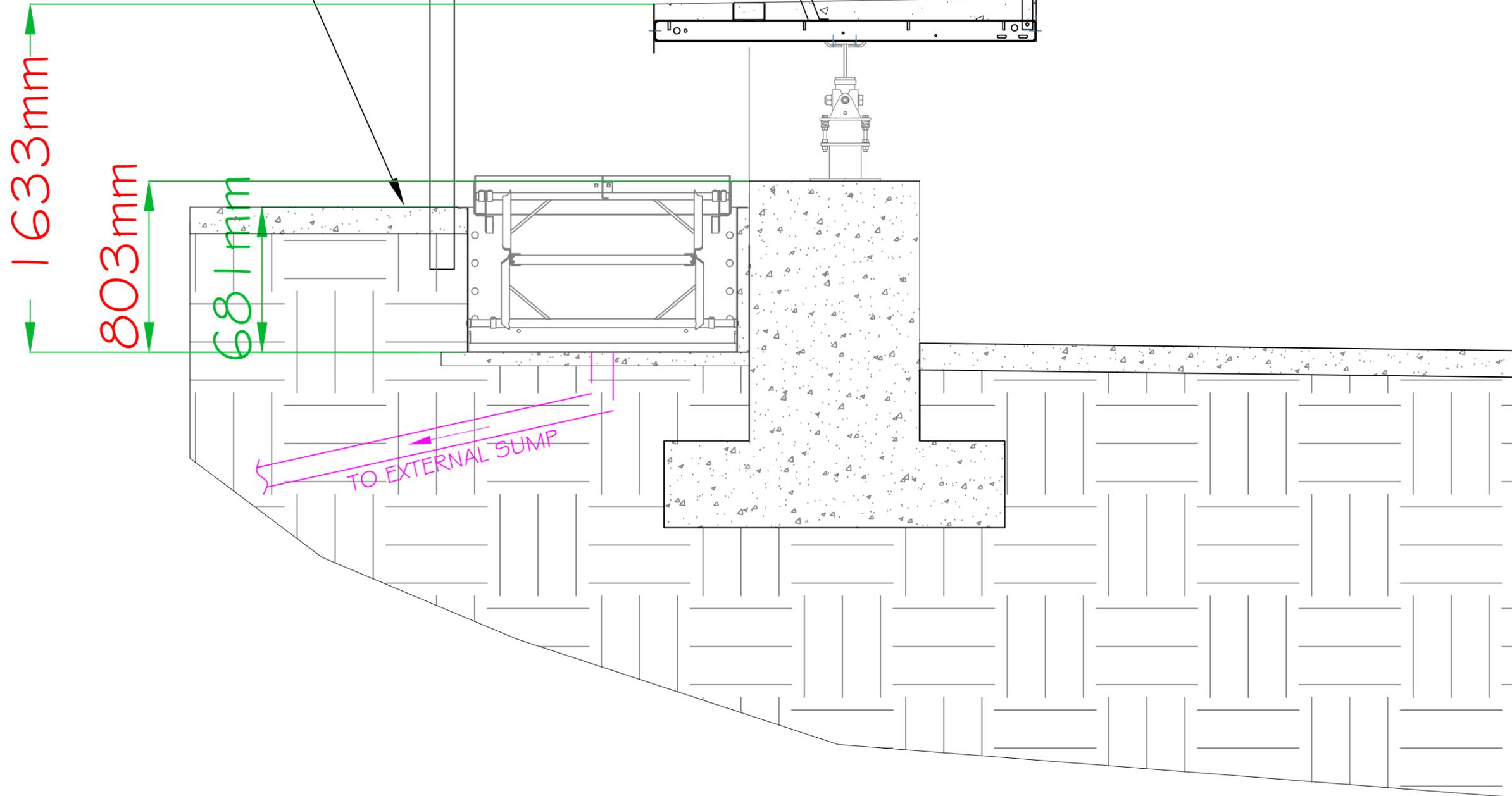
No Units: 40

Parlour Type:

Swiftflo Revolver - Anti Clockwise

COMFORT+ FLOOR CROSS SECTION

ONCE COMFORT + FLOOR IS IN PLACE ALL AREAS AROUND THE COMFORT + FLOOR NEED TO BE CONCRETED IN AND SCREED FLUSH WITH THE TOP OF THE COMFORT + FLOOR CASING.



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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 15
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Drawn By: Pdraig Harty

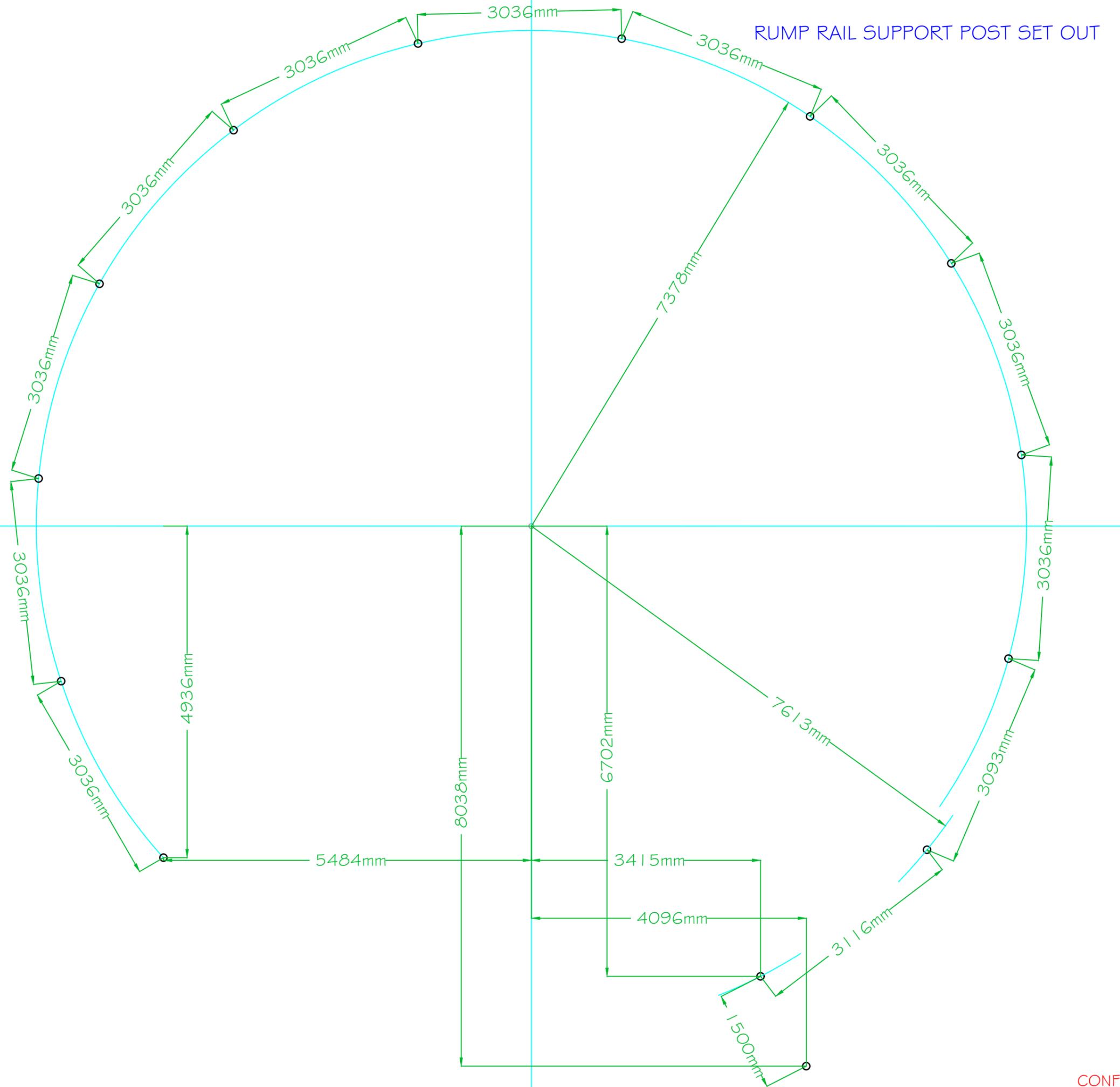
Sales Order #: 72495

No Units: 40

Parlour Type:

Swiftflo Revolver - Anti Clockwise

RUMP RAIL SUPPORT POST SET OUT



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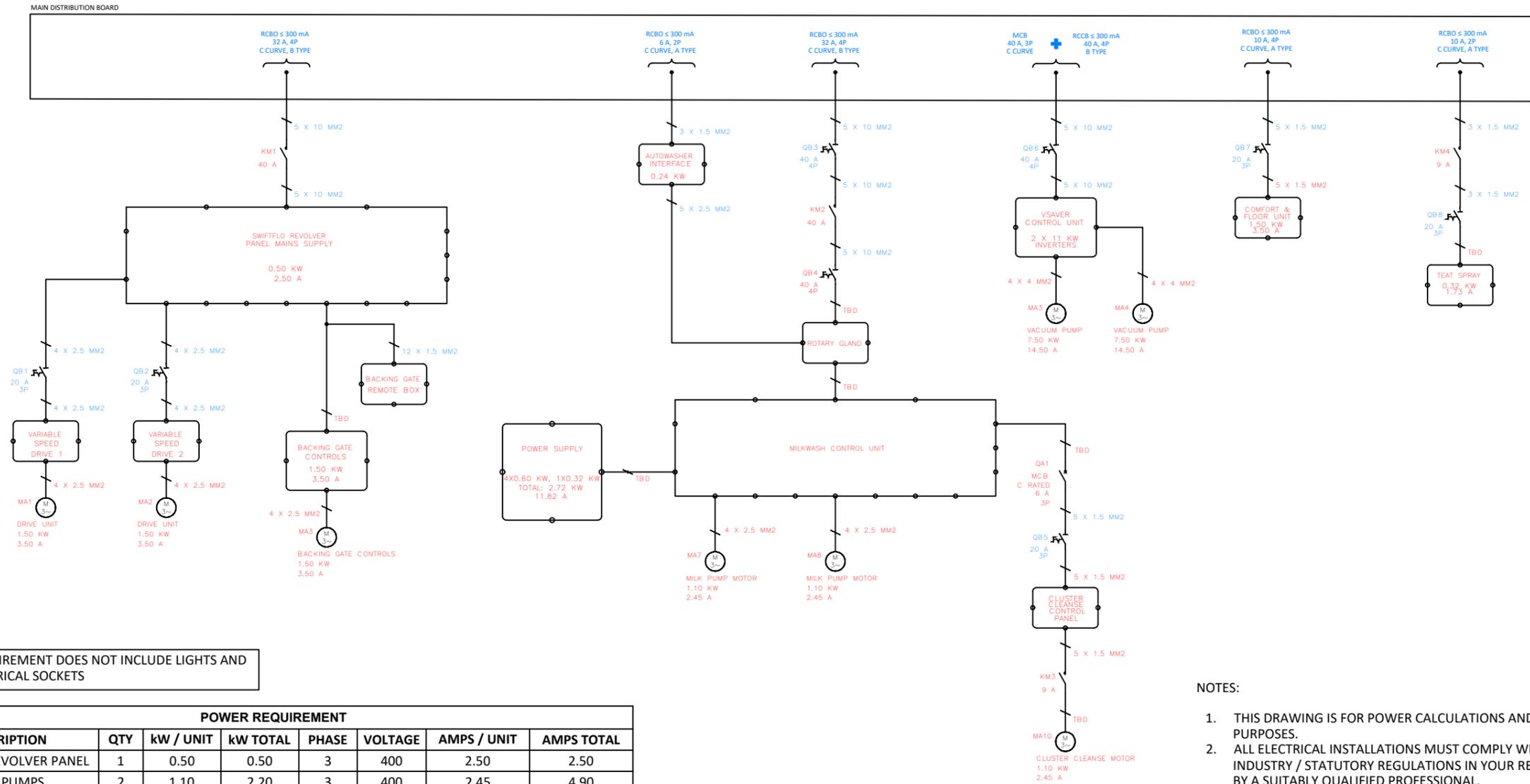
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Country: Poland	
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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 16
Drawn By: Pdraig Harty	
Sales Order #: 72495	
No Units: 40	
Parlour Type: Swiftflo Revolver - Anti Clockwise	

ELECTRICAL LAYOUT

DAIRYMASTER GMBH, GERMANY
40 UNIT ROTARY PARLOUR
3 PHASE, 380 V - 420 V, AC, 50 HZ



POWER REQUIREMENT DOES NOT INCLUDE LIGHTS AND OTHER ELECTRICAL SOCKETS

POWER REQUIREMENT							
DESCRIPTION	QTY	KW / UNIT	KW TOTAL	PHASE	VOLTAGE	AMPS / UNIT	AMPS TOTAL
SWIFFTLO REVOLVER PANEL	1	0.50	0.50	3	400	2.50	2.50
MILK PUMPS	2	1.10	2.20	3	400	2.45	4.90
CLUSTER CLEANSE	1	1.10	1.10	3	400	2.45	2.45
DRIVE UNIT	2	1.50	3.00	3	400	3.50	7.00
POWER SUPPLY	1	2.72	2.72	1	230	11.82	11.82
VACUUM PUMP	2	7.50	15.00	3	400	14.50	29.00
COMFORT FLOOR	1	1.50	1.50	3	400	3.50	3.50
TEAT SPRAY	1	0.32	0.32	1	230	1.73	1.73
BACKING GATE	1	1.50	1.50	3	400	3.50	3.50
AUTOWASHER & OTHER	1	1.00	1.00	1	230	4.50	4.50
TOTAL			28.84				70.90

SYMBOL DESIGNATORS	
DESIGNATOR	COMPONENT
QA	MCB / RCD / RCBO
KM	CONTACTOR
QB	ISOLATOR, MIN. IP55
MA	MOTOR

- NOTES:
- THIS DRAWING IS FOR POWER CALCULATIONS AND REPRESENTATIONAL PURPOSES.
 - ALL ELECTRICAL INSTALLATIONS MUST COMPLY WITH THE RELEVANT INDUSTRY / STATUTORY REGULATIONS IN YOUR REGION AND BE CARRIED OUT BY A SUITABLY QUALIFIED PROFESSIONAL.
 - RED TEXT: SUPPLIED BY DAIRYMASTER.
 - BLUE TEXT: SUPPLIED BY ELECTRICIAN / CONTRACTOR.
 - VARIABLE SPEED DRIVES MUST BE PROTECTED BY A 300mA RCD / RCBO. B TYPE ONLY.
 - ELECTRONIC BALLAST DRIVEN FLUORESCENT LIGHTS CAN HAVE AN ADVERSE EFFECT ON RFID SYSTEMS.
 - THE INSTALLING CONTRACTOR IS RESPONSIBLE FOR ENSURING THAT THE LOAD IS BALANCED AS EVENLY AS POSSIBLE.

THIS IS A COLOUR DRAWING

CONFIRMED

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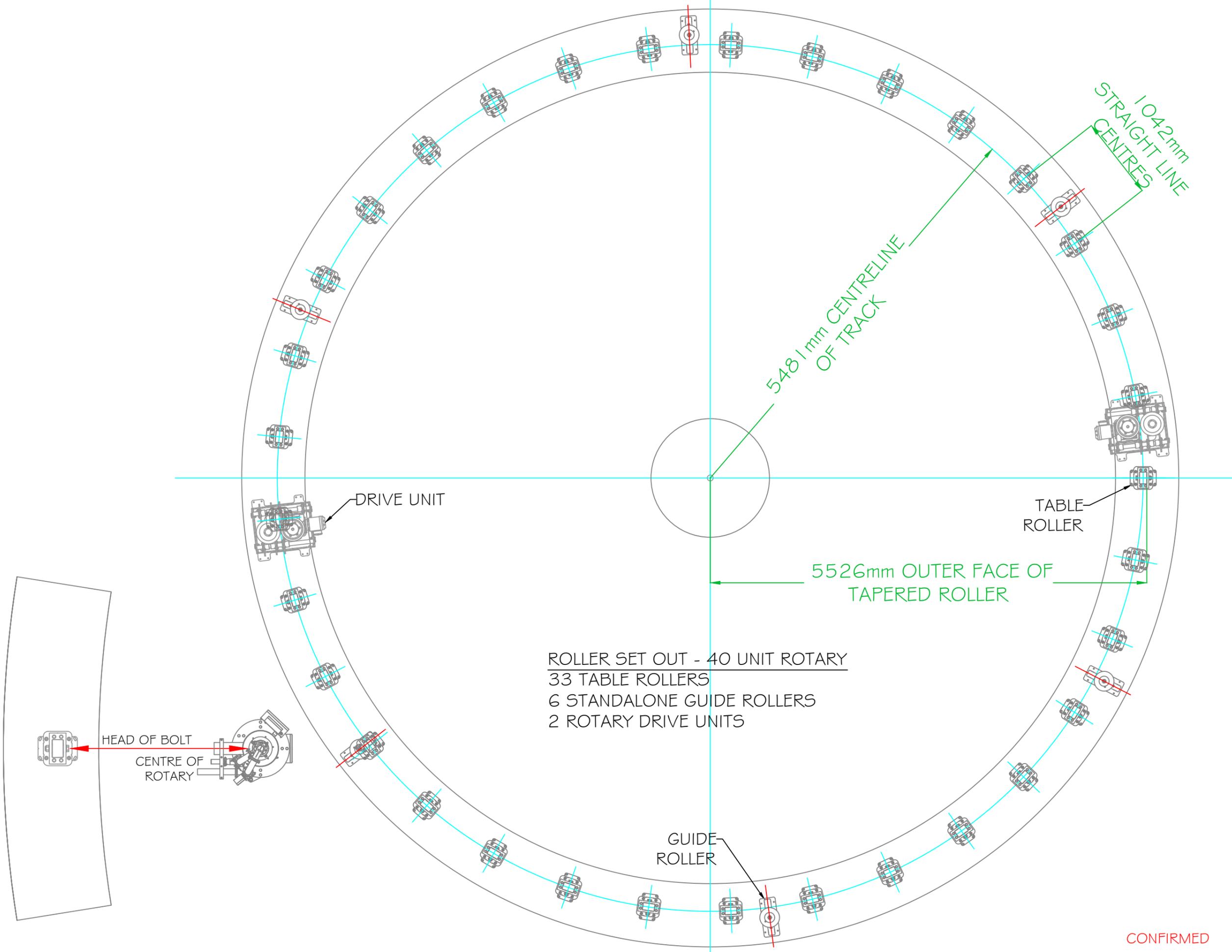
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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 17
Drawn By: Pdraig Harty	
Sales Order #: 72495	
No Units: 40	
Parlour Type: Swiftflo Revolver - Anti Clockwise	

TABLE ROLLER SET OUT



ROLLER SET OUT - 40 UNIT ROTARY
 33 TABLE ROLLERS
 6 STANDALONE GUIDE ROLLERS
 2 ROTARY DRIVE UNITS

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Drawing Number: PD00-001065-000.dwg	Rev: R1 Sht No: 18
Drawn By: Pdraig Harty	
Sales Order #: 72495	
No Units: 40	
Parlour Type: Swiftflo Revolver - Anti Clockwise	